

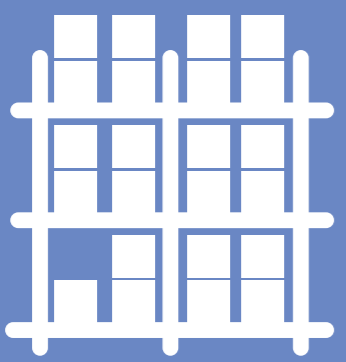
8 Wastes to Avoid



D

Defects

Defects that result in rework or scrap can be a major cost to organisations.



O

Over Production

Production that is made before it is needed, or more products are made than required.



W

Waiting

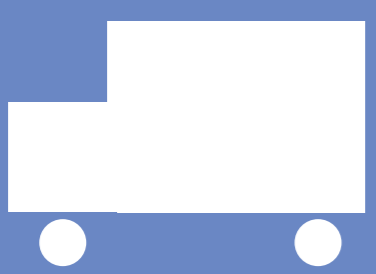
Time not used effectively is a waste. Idle time is often the result of poor planning or poor resource utilisation.



N

Not Utilising Employees

Not utilising people's knowledge, skills and talent.



T

Transport

Unnecessary transporting of products between processes adds no value to the product.



I

Inventory

Holding too much product or stock not being processed.



M

Motion

Unnecessary bending, stretching, walking and lifting by workers should be reduced.



E

Excessive Processing

Unnecessary effort to get work done, and doing more than the customer requires.