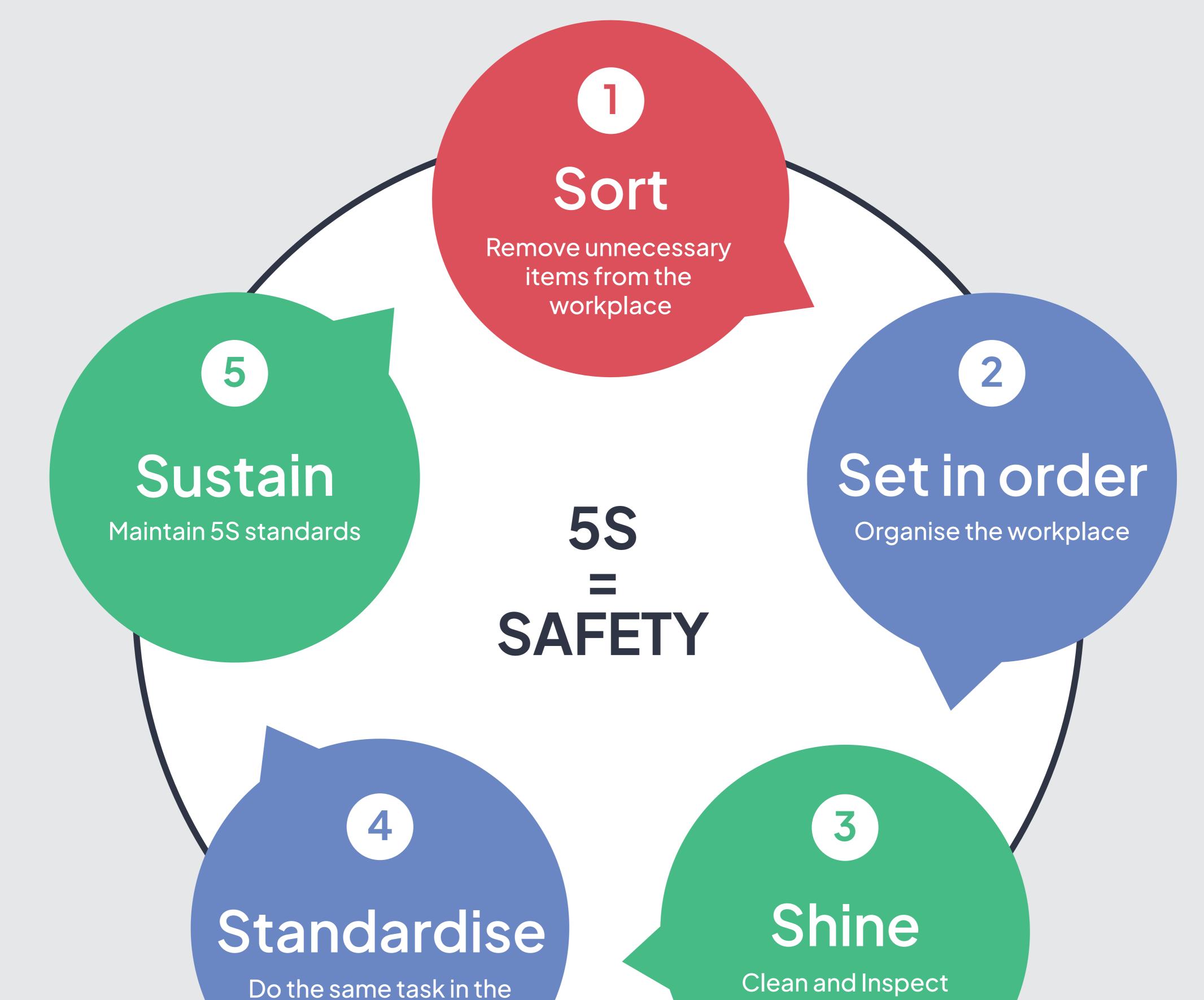
The 5S Method

A place for everything and everything in its place.





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